

**Birla Institute of Technology and Science, Pilani – Pilani Campus**  
**Semester-I, 2023-24**  
**Comprehensive Examination**  
**CHE F421: Biochemical Engineering**

**Date:** 08/12/2023

**M.M:** 100

**Duration:** 3 Hr.

**Weightage:** 50%

**CLOSED BOOK (70 Marks)**

- Q.1. Answer the following questions (2 marks each):** **10**
- a) Amongst gram positive and gram-negative cells, which one is better suited to excretion of proteins? Justify your answer. Give an example of each category of cell.
  - b) What are prosthetic groups and conjugated proteins?
  - c) What are chelating agents? Give examples.
  - d) Discuss the role of t-RNA in protein synthesis.
  - e) What is the cause of difference in structure among primary, secondary, tertiary and quaternary structure of protein?
- Q.2.** Derive an expression to show the effect of pH on enzyme kinetics for ionizing enzyme. **10**
- Q.3.** Discuss the process of DNA replication with the help of neat schematic. Explain the steps in bullet points. **10**
- Q.4.** Answer the following: **10**
- a) Enlist the compounds formed in Glycolysis cycle.
  - b) Major control sites in Glycolysis.
  - c) What happens to the end-product of Glycolysis, i.e. Pyruvate under the aerobic conditions, and anaerobic conditions?
- Q.5.** The specific growth rate for inhibited growth in a chemostat is given by the following equation: **10**

$$\mu_g = \frac{\mu_m S}{K_s + S + IK_s/K_I}$$

where,

$$S_0 = 10 \text{ g/l} \quad K_s = 1 \text{ g/l} \quad I = 0.05 \text{ g/l} \quad Y_{x/s} = 0.1 \text{ g-cells/g-subst}$$
$$X_0 = 0 \quad K_I = 0.01 \text{ g/l} \quad \mu_m = 0.5 \text{ h}^{-1} \quad k_d = 0$$

- a. Determine  $X$  and  $S$  as a function of  $D$  when  $I = 0$ .

- b. With inhibitor added to a chemostat, determine the effluent substrate concentration and  $X$  as a function of  $D$ .
- c. Determine the cell productivity,  $DX$ , as a function of dilution rate.
- Q.6.** Derive an expression to determine the biomass concentration at the exit of  $N^{\text{th}}$  reactor as a function of exit concentration from  $I^{\text{st}}$  reactor considering N-CSTFs in series. **10**
- Q.7.** a) Write a note on sterilization of liquids. **10**  
b) Enlist various filter integrity test. Discuss anyone of them in detail.

**OPEN BOOK (30 Marks)**

- Q.8** In a two-stage chemostat system, the volumes of the first and second reactors are  $V_1 = 500$  l and  $V_2 = 300$  l, respectively. The first reactor is used for biomass production and the second is for a secondary metabolite formation. The feed flow rate to the first reactor is  $F = 100$  l/h, and the glucose concentration in the feed is  $S = 5.0$  g/l. Use the following constants for the cells.  
 $\mu_m = 0.3 \text{ h}^{-1}$ ,  $K_S = 0.1 \text{ g/l}$ ,  $Y_{X/S} = 0.4 \text{ g dw cells/g glucose}$  **14**
- a. Determine cell and glucose concentrations in the effluent of the first stage.
- b. Assume that growth is negligible in the second stage and the specific rate of product formation is  $q_P = 0.02 \text{ g P/g cell h}$ , and  $Y_{P/S} = 0.6 \text{ g P/g S}$ . Determine the product and substrate concentrations in the effluent of the second reactor.
- Q.9.** The enzyme, urease, is immobilized in Ca-alginate beads 2 mm in diameter. When the urea concentration in the bulk liquid is  $0.5 \text{ mM}$  the rate of urea hydrolysis is  $v = 10 \text{ mmoles-l-h}$ . Diffusivity of urea in Ca-alginate beads is  $De = 1.5 \times 10^{-5} \text{ cm}^2/\text{sec}$ , and the Michaelis constant for the enzyme is  $K'_m = 0.2 \text{ mM}$ . By neglecting the liquid film resistance on the beads (i.e.,  $[S_o] = [S_s]$ ) determine the following: **16**
- a. Maximum rate of hydrolysis  $V_m$ , Thiele modulus ( $\phi$ ), and effectiveness factor ( $\eta$ ).
- b. What would be the  $V_m$ ,  $\phi$ , and  $\eta$  values for a particle size of  $D_p = 4 \text{ m}$ .  
Hint: Assume  $\eta = 3/\phi$  for large values of  $\phi$  ( $\phi > 2$ ).

\*\*\*\*\*The End\*\*\*\*\*