# BIRLA INSTITUTE OF TECHNOLOGY AND SCIENCE, PILANI <br> ME/MF F 221: Mechanisms and Machines <br> SECOND SEMESTER 2021-2022 <br> COMPREHENSIVE EXAMINATION 

## PART-A (CLOSED BOOK)

10th May, 2022
Max. Marks: 40 (Weightage 20\%)
Duration: 90 minutes

1. The exam is divided into Part-A (Closed-book type) and Part-B (Open-book type). Part-A and Part-B are to be answered in separate answer sheets.
2. Part A and Part-B both have equal weightage and equal time.
3. You have 90 minutes to answer PART-A. Early or late submission of Part-A is allowed.

Q1. Refer FigQ1, using the principle of virtual work, derive the expression for $P$. What force $P(\mathrm{kN})$ is required to maintain static equilibrium if moment $M_{12}=500 \mathrm{~N}-\mathrm{m}(\mathrm{CW})$ is applied to the crank? (Given: link $O_{2} A=60 \mathrm{~mm}, A B=250 \mathrm{~mm}$ )
[8M]


Q2. A uniform disc (diameter $d=20 \mathrm{~cm}, m=25 \mathrm{~kg}$ ) is mounted centrally on a horizontal shaft as shown in FigQ2, which runs in bearings ( $A$ and $B$ ) which are 40 cm apart. The disc spins, in the direction shown in the FigQ2, with a uniform speed of 2000 rpm . The shaft precesses with a uniform velocity of 45 rpm in the horizontal plane (i.e. $x y$ plane) in the anti-clockwise direction when looking from top. Determine the total reactions (static + dynamic) at each bearing. Show the static and dynamic reactions with direction on both the bearings.
[10M]


FigQ2
Q3. A machine punching 38 mm holes in 32 mm thick plate requires $7 \mathrm{~N}-\mathrm{m}$ of energy per $\mathrm{mm}^{2}$ of sheared area, and punches 360 holes per hour. Calculate the power of the motor required. The mean speed of the flywheel is 25 meters per second. The punch has a stroke of 100 mm .

Find the mass of the flywheel required, if the total fluctuation of speed is not to exceed $3 \%$ of the mean speed. Assume that the motor supplies energy to the machine at uniform rate.
[10M]

Q4. A vehicle, with the differential shown in FigQ4, takes a turn to the left so that the right wheel becomes the outer wheel. The speed of the vehicle is 54 km per hour, and the radius of the turn is 30 m (at the center of the differential). The distance between the centers of the wheels is 2.6 m and the tyres are 40 cm in diameter. The number of teeth on each gear of differential shown in FigQ4 are $T_{\mathrm{A}}=18, T_{\mathrm{B}}=84, T_{\mathrm{C}}=T_{\mathrm{D}}=24$ and $T_{\mathrm{E}}=T_{\mathrm{F}}=18$.
[12M]

## Calculate:

(a) The speed of rotation (rpm) of each rear wheel (i.e. $S_{1}$ and $S_{2}$ )
(b) The rotational speed (rpm) of the ring gear $B$ and the drive shaft $S$.
(c) Assume that the vehicle is stopped so that the right wheel sits on a small icy patch and can spin freely while the left wheel does not spin. Determine the angular velocity of the right wheel if the angular speed of the drive shaft $S$ is 600 rpm .


## FigQ4

# BIRLA INSTITUTE OF TECHNOLOGY AND SCIENCE, PILANI <br> ME/MF F 221: Mechanisms and Machines <br> SECOND SEMESTER 2021-2022 <br> Comprehensive Exam: PART-B (OPEN BOOK) 

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Q1. A vertical, single cylinder, four-stroke gas engine, working on Otto cycle, has a bore of 360 mm and a stroke of 600 mm . The engine runs at 300 rpm .
The compression ratio of the engine is 5.5 . The maximum explosion pressure is $4.5 \mathrm{~N} / \mathrm{mm}^{2}$ and expansion follows the law $P V^{1.2}=$ constant. The masses of the piston and connecting rod are 65 kg and 120 kg , respectively. The connecting rod is 1.5 m long with its center of mass at a distance of 0.5 m from the big end (i.e. crank end). The radius of gyration for the connecting rod is 0.4 m . The back pressure is $0.1 \mathrm{~N} / \mathrm{mm}^{2}$.

Calculate the turning moment ( $T$ in $\mathbf{k N} \mathbf{- m}$ ) on the crankshaft when the crank has turned through $45^{\circ}$ from the top dead center during expansion stroke.
[12M]
Q2. A shaft, rotating at a uniform speed, carries two discs $A$ and $B$ of masses 5 kg and 6 kg , respectively. The CG (center of gravity) of each disc is 3 mm from the axis of rotation, and the angle between the radii containing the centers of gravity is $90^{\circ}$. The shaft has bearings at $C$ and $D$, between $A$ and $B$, such that $A C=360 \mathrm{~mm}, A D=1080 \mathrm{~mm}$, and $A B=1440 \mathrm{~mm}$. It is desired to make the dynamic forces on the bearings equal and opposite, and to have a minimum value for a given speed by means of a mass in the plane $E$ at a radius of 30 mm . Determine:
(a) the magnitude of the mass to be attached at $E$ and its angular position with respect to that of $A$
(b) the distance of the plane $E$ from the plane through $A$
(c) the dynamic force on the bearings with the attached mass in the plane $E$ for a speed of 500 rpm .
(d) Show the relative axial and radial positions of masses with a neat sketch wrt plane $\boldsymbol{A} . \quad$ [12M]

Q3. A four-bar mechanism in the vertical plane has the coupler $A B$ a rigid uniform rod of length 50 cm , its mass being 15 kg . The input crank $O_{2} A$ and output link $O_{4} B$ are of equal lengths but of negligible mass. In the instantaneous position shown, a torque $M$ acts on the crank $\mathrm{O}_{2} \mathrm{~A}$, causing crank to move with $\omega_{2}=50 \mathrm{rad} / \mathrm{s}$ and $\alpha_{2}=10 \mathrm{rad} / \mathrm{s}^{2}$, both in CCW direction. Start with the loop closure equation for the mechanism and analytically determine (a) the angular velocity ( $\omega_{3}$ ) and acceleration $\left(\alpha_{3}\right)$ of coupler $A B(\mathbf{b})$ the shifted inertia force on coupler $A B(\mathbf{c})$ the pin reactions at $A$ and $B$
[16M]
Given $\boldsymbol{A B}=\boldsymbol{B O}_{\mathbf{4}}=\boldsymbol{O}_{\mathbf{2}} \boldsymbol{A}$


